

IRWIN.

OUICK-GRIP

In 1986 Joe Sorensen, an air boat builder in Nebraska, USA was looking for a better way to hold down his steel panels as the clamps he was using twisted the thin steel as he worked.

With a good idea for a new style of clamping, the concept for a pistol grip one-handed bar clamp was born. This revolutionary tool was quickly patented and brought to market in 1989 with a full line of clamps under the QUICK-GRIP[®] brand name. The line was later extended from the Original clamp to the Micro, Mini, Handi, Quick-Change, and more recently the XP clamp.

Since the launch, IRWIN[®] Quick-Grip[®] has become the world leader in one-handed bar clamps and is the industry standard which has changed the way tradespeople do their jobs, greatly improving their ability and efficiency on the job.



Originally established in 1898 in the South Yorkshire city of Sheffield in the UK. The Record Tools Factory was swiftly able to make a long lasting contribution to the worldwide reputation of the region for the manufacture of high quality steel and castings.

The Record[®] brand name was introduced in 1909 and by the 1920's the product range had expanded into Vices, Planes, Clamps and Pipe Wrenches enabling the business to grow rapidly in the UK and many overseas markets.

Today, IRWIN[®] Record[®] continues excelling by sticking to the traditional values set by its founders, producing tools that are highly valued amongst professional users for quality and durability that remains strong today.







INTRODUCING THE NEXT GENERATION IN CLAMPING TOOLS

235mm - 835mm

9-1/4" - 32-7/8" 235mm - 1140mm

9-1/4" - 44-7/8"

9-1/4" - 58-7/8

235mm - 1496mm

92mm / 3-5/8"

92mm / 3-5/8"

92mm / 3-5/8"

5706915059458

5706915059465

5706915059472

2

2

2

38.66

48.35

59.61

46.39

58.02

71.53

10505945

10505946

10505947

600mm (24") Heavy-Duty Bar Clamp/Spreader

900mm (36") Heavy-Duty Bar Clamp/Spreader

1250mm (50") Heavy-Duty Bar Clamp/Spreader

PHE 9253

all and a got in

The new IRWIN® QUICK-GRIP® One-Handed Bar Clamp range allows end-users to be even more productive on the job. The new heavy-duty and medium-duty clamps feature a Quick-Change™ button for fast conversion to a spreader and for ease-of-use with a new line of One-Handed Bar Clamp Accessories. These new IRWIN® QUICK-GRIP® One-Handed Bar Clamp Accessories provide added versatility and functionality to one-handed bar clamps-allowing users to DO MORE WITH OUICK-GRIP™.

HEAVY-DUTY ONE-HANDED BAR CLAMPS



Workholding



MEDIUM-DUTY ONE-HANDED BAR CLAMPS



NEW QUICK-Change™ ⁻ Button

The IRWIN[®] QUICK-GRIP[®] Medium-Duty One-Handed Bar Clamp evenly distributes up to 136kg (300 lbs) of sustained clamping force. Ideal for temporary hold-down, quick clamping applications



QUICKGRIP

NEW REMOVABLE

SWIVEL JAWS & NON-MARRING PADS

 NEW QUICK-CHANGE[™] BUTTON Provides easy removal of jaws for accessory installation or conversion to a spreader

2. NEW REMOVABLE SWIVEL JAWS & NON-MARRING PADS

Full-faced pads deliver even distribution of clamping force



HEAT-TREATED, BLACK

OXIDE CARBON STEEL

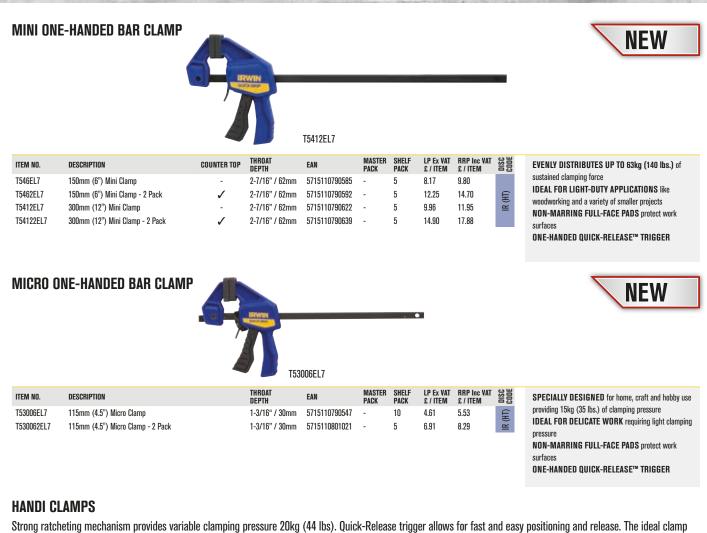
I-BEAM

NEW

ONE-HANDED QUICK-Release trigger

- ONE-HANDED QUICK-RELEASE TRIGGER New grip and trigger design provides simple, one-handed operation
- 4. HEAT-TREATED, BLACK OXIDE CARBON STEEL I-BEAM Support added pressure with less bend and flex for superior durability

ITEM NO.	DESCRIPTION	COUNTER TOP	SPREADING Capacity	THROAT Depth	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
T506QCEL7	150mm (6") Medium-Duty Bar Clamp/Spreader	-	200mm - 340mm 7-7/8" - 13-3/8"	81 mm / 3-3/16"	5706915000061	-	5	22.79	27.35	
T512QCEL7	300mm (12") Medium-Duty Bar Clamp/Spreader	-	200mm - 590mm 7-7/8" - 19-3/8"	81 mm / 3-3/16"	5706915000078	-	5	25.49	30.59	
T518QCEL7	450mm (18") Medium-Duty Bar Clamp/Spreader	-	200mm - 645mm 7-7/8" - 25-3/8"	81 mm / 3-3/16"	5706915000085	-	5	28.19	33.83	
T524QCEL7	600mm (24") Medium-Duty Bar Clamp/Spreader	-	200mm - 795mm 7-7/8" - 31-3/8"	81 mm / 3-3/16"	5706915000092	-	5	32.21	38.65	IR (HT)
T536QCEL7	900mm (36") Medium-Duty Bar Clamp/Spreader	-	200mm - 1120mm 7-7/8" - 43-3/8"	81 mm / 3-3/16"	5706915000108	-	5	40.25	48.30	
T5062QCEL7	150mm (6") Medium-Duty Bar Clamp/Spreader Twin Pack	\checkmark	200mm - 340mm 7-7/8" - 13-3/8"	81 mm / 3-3/16"	0385485062584	-	5	34.22	41.06	
T5122QCEL7	300mm (12") Medium-Duty Bar Clamp/Spreader	\checkmark	200mm - 590mm 7-7/8" - 19-3/8"	81 mm / 3-3/16"	0385485122592	-	5	38.25	45.90	



Strong ratcheting mechanism provides variable clamping pressure 20kg (44 lbs). Quick-Release trigger allows for fast and easy positioning and release. The ideal clamp for jobs in workshop, house and garden. Specially designed jaws hold odd-shaped workpieces.

ITEM NO.	DESCRIPTION	COUNTER TOP	THROAT Depth	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE	
T59100ECD	38mm (1-1/4") Handi Clamp	\checkmark	1-1/2" / 38mm	0038548591001	-	20	5.85	7.02		A 115
T59200ECD	50mm (2") Handi Clamp	1	2" / 50mm	0038548592008	-	12	9.39	11.27	E	
T59400ECD	100mm (4") Handi Clamp	-	4" / 100mm	0038548594002	-	10	13.04	15.65	E.	T59200ECD

SPRING CLAMPS

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High-tech resin construction provides strength and durability. Best for simple and convenient light clamping crafts.

M NO.	DESCRIPTION	THROAT Depth	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T58100EL7	25mm (1") Spring Clamp	1-1/2" / 38mm	0038548581019	50	10	3.75	4.50	
T58200EL7	50mm (2") Spring Clamp	2" / 50mm	0038548582016	50	10	5.71	6.85	K (H
T58300EL7	75mm (3") Spring Clamp	3" / 75mm	0038548582016	25	5	8.58	10.30	R

REPLACEMENT PADS

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC	
1826576	XP Pads, 2 per Pack (Previous Model HD Clamp)	0038548998640	-	5	5.47	6.56		
1826577	Quick-Change Pads, 2 per Pack (Previous Model MD Clamp)	0038548998657	-	5	5.47	6.56	(HH)	
1826578	Mini Replacement Pads, 4 per Pack	0038548998664	-	5	3.50	4.20	IR (
1826579	Handi Clamp Replacement Pads, 6 per Pack	0038548998671	-	5	3.50	4.20		









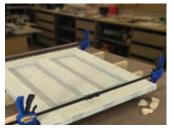
ONE-HANDED BAR CLAMP ACCESSORIES

The new IRWIN[®] QUICK-GRIP[®] One-Handed Bar Clamps are designed to be compatible with the new line of One-Handed Bar Clamp Accessories. The chart below outlines which accessories fit which of the newly designed clamps and which accessories can also be used with the previous generation of IRWIN[®] QUICK-GRIP[®] One-Handed Bar Clamps.





Edge Camping



Coupling (Medium-Duty)

EDGE CLAMP





Corner Clamping



Table Clamping



Coupling (Heavy-Duty)



Deck Building



Parallel Clamping

	ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
IRWIN	1988919	Edge Clamp	Converts One-Handed Bar Clamp into an edge clamp for easy clamping of trim and edging	5706919889198	40	5	7.65	9.18	IR (HT)
1988919									
COUPLERS									
	ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
1988920	1988920	Medium-Duty Clamp Coupler	Connects the bars of two shorter One-Handed Bar Clamps to	5706919889204	40	5	6.16	7.39	IR (HT)
1988931	1988931	Heavy-Duty Clamp Coupler	create one longer clamp	5706919889310	40	5	6.47	7.76	R
HOLD DOWN JIG									
	ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	88
TP	1988932	Hold Down Jig	Converts One-Handed Bar Clamp into a table clamp	5706919889327	40	5	7.60	9.12	IR (HT)
1988932									
WIDE PADS									
	ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
	1988933	Wide Pads	Double the width of standard pads to distribute clamping force onto a wider surface area	5706919889334	40	5	6.52	7.82	IR (HT)
1988933									

1988936

CORNER CLAMP

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ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE	
1988935 DECK 1	Corner Clamp Pads	Converts One-Handed Bar Clamp into a corner clamp for easy clamping of 90° angles	5706919889358	40	5	6.16	7.39	IR (HT)	1988935
ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE	
1988934	Deck Tool Kit P STAND	Converts One-Handed Bar Clamp into a deck clamp for easy, accurate spacing, aligning and holding during deck building	5706919889341	40	5	8.22	9.86	IR (HT)	1988934
ITEM NO.				MASTER	SHELF		RRP Inc VAT	65 HJ	

ITEM NO.	DESCRIPTION	APPLICATION INFORMATION	EAN	PACK	PACK	£ / ITEM	£ / ITEM		- Print L
1988936	Clamp Stand	Converts One-Handed Bar Clamp for level clamping; ideal for parallel clamping applications such as frames, caseworks and drawers	5706919889365	40	5	7.91	9.49	IR (HT)	

Trait

	ACCESSORY SELECTION GUIDE											
SKU Code	Accessories	NEW Medium- Duty	NEW Heavy- Duty	Quick- Change	XP							
1988919	Edge Clamp	\checkmark		\checkmark								
1988920	Medium-Duty Clamp Coupler	\checkmark		\checkmark								
1988931	Heavy-Duty Clamp Coupler		\checkmark		\checkmark							
1988932	Hold Down Jig	\checkmark	\checkmark	\checkmark	\checkmark							
1988933	Wide Pads	\checkmark	\checkmark									
1988934	Deck Tool Kit	\checkmark										
1988935	Corner Clamp Pads	\checkmark	\checkmark									
1988936	Clamp Stand	\checkmark	\checkmark	\checkmark	\checkmark							

Workholding



CLAMPING TOOLS SELECTION GUIDE												
		ONE-HANDED	BAR CLAMPS		HANDI / SPR	ING CLAMPS						
	3		Ŷ	J.	R	A						
CLAMPS & SPECS	MICRO	MINI	MEDIUM-DUTY	HEAVY-DUTY	HANDI-CLAMP	SPRING CLAMP						
Holding Force:	15 kg / 35 lbs	63 kg / 140 lbs	136 kg / 300 lbs	272 kg / 600 lbs	20 - 40 kg	15 - 30 kg						
Clamp Capacity:	115 mm	150 - 300 mm	150 - 900 mm	150 - 1250 mm	30 - 100 mm	30 - 75 mm						
Throat Depth:	30mm (1-3/16"	62mm (2-7/16")	81 mm (3-3/16")	92mm (3-5/8")	38 - 100 mm	30 - 75 mm						
Spreading Capacity:	-	-	200mm - 1120mm (7-7/8" - 43-3/8")	235mm - 1496mm (9-1/4" - 58-7/8")	-	-						
Crafts / light-duty clamping						\bigcirc						
Temporary hold-down quick clamping	٠	٠	•	٠		\bigcirc						
Flat panels / Solid edge wood glue-up / Deep-reach clamping												
Irregular shape / Multiple surface Corner joining												
Installation / Demolition / Heavy-duty clamping				•								

and the stand

 \bigcirc = Good \bigcirc = Better \bigcirc = Best



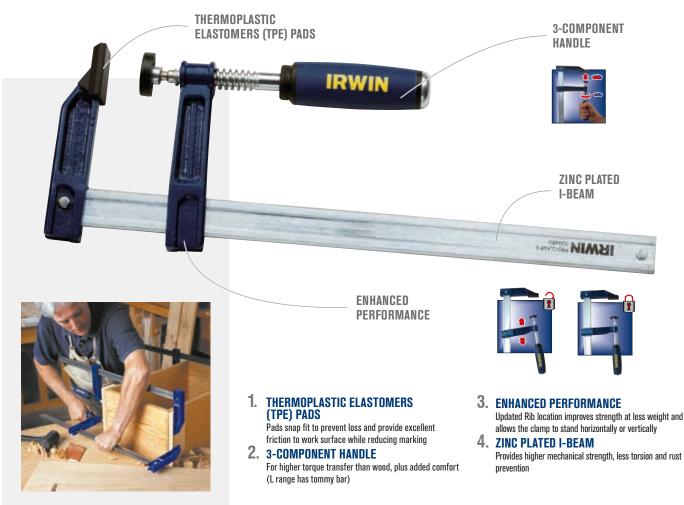
IRWIN.

Record

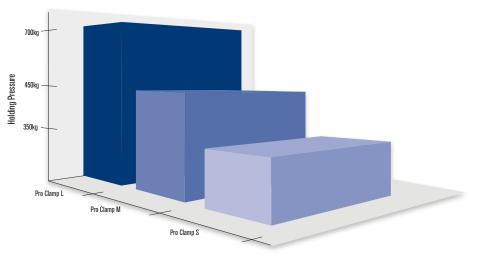
HEAVY-DUTY CLAMPING

IRWIN[®] Record[®] range of PRO clamps deliver the right fit, features and pressure for heavy-duty clamping jobs. Professionals will get the clamping performance they need to get the job done right.

IRWIN® RECORD® PRO CLAMP



PRO CLAMP HOLDING PRESSURES COMPARISON



HEAVY-DUTY PRO CLAMP L WITH TOMMY BAR - CLAMPING DEPTH 140mm

Bar Dimension 35 x 9 mm

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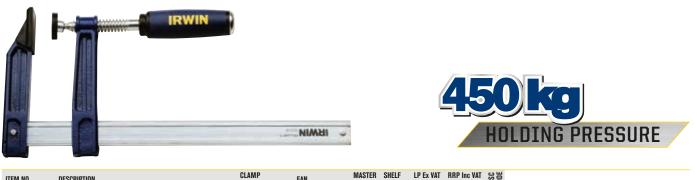
700 kg HOLDING PRESSURE

ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE	
10503574	Pro Clamp L, 400mm	16" / 400mm	5706915035742	-	3	39.62	47.54		
10503575	Pro Clamp L, 600mm	24" / 600mm	5706915035759	-	3	44.05	52.86		
10503576	Pro Clamp L, 800mm	32" / 800mm	5706915035766	-	3	48.47	58.16	RR R	
10503577	Pro Clamp L, 1000mm	40" / 1000mm	5706915035773	-	3	52.65	63.18	~	
10503578	Pro Clamp L, 1250mm	50" / 1250mm	5706915035780	-	3	57.22	68.66		·
10503579	Pro Clamp L, 1500mm	60" / 1500mm	5706915035797	-	3	61.74	74.09		
									10503574

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MEDIUM DUTY PRO CLAMP M - CLAMPING DEPTH 120mm

Bar Dimension 30 x 8 mm



ITEM NO.	DESCRIPTION	CLAMP	EAN	PACK	PACK	LP EX VAI £ / ITEM	£ / ITEM	CODI		
10503569	Pro Clamp M, 300mm	12" / 300mm	5706915035698	-	4	26.81	32.17			
10503570	Pro Clamp M, 400mm	16" / 400mm	5706915035704	-	4	28.10	33.72			
10503571	Pro Clamp M, 600mm	24" / 600mm	5706915035711	-	4	31.39	37.67	RR		
10503572	Pro Clamp M, 800mm	32" / 800mm	5706915035728	-	4	34.88	41.86			
10503573	Pro Clamp M, 1000mm	40" / 1000mm	5706915035735	-	4	38.84	46.61			
									1050356	9

LIGHT DUTY PRO CLAMP S - CLAMPING DEPTH 80mm

Bar Dimension 25 x 6 mm



ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	CODE	
10503564	Pro Clamp S, 200mm	8" / 200mm	5706915035643	-	4	15.39	18.47		2000 C
10503565	Pro Clamp S, 300mm	12" / 300mm	5706915035650	-	4	18.57	22.28		·
10503566	Pro Clamp S, 400mm	16" / 400mm	5706915035667	-	4	20.12	24.14	2	
10503567	Pro Clamp S, 600mm	24" / 600mm	5706915035674	-	4	21.65	25.98		and the second se
10503568	Pro Clamp S, 800mm	32" / 800mm	5706915035681	-	4	23.18	27.82		10503565

Vorkholding



55



T-BAR CLAMPS 136 SERIES AND SPARE PARTS

These clamps resist twisting and distortion under clamping pressures. Both the head and slide are guaranteed unbreakable. The slide is secured by a solid steel pin passing through one of the locating holes spaced along the steel bar. The steel mainscrew applies pressure quickly and smoothly through a fast acting, hard wearing rolled thread. Slides and heads are flat bottomed so that the clamp will stand without support.

	ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
	T1365	T-Bar Clamp	42" / 1070mm	0734442034087	-	1	67.77	81.32	
	T1366	T-Bar Clamp	48" / 1200mm	0734442034209	-	1	70.49	84.59	
	T1367	T-Bar Clamp	54" / 1350mm	0734442034322	-	1	71.50	85.80	
	T1369	T-Bar Clamp	66" / 1680mm	0734442034445	-	1	78.01	93.61	₽
	T13611	T-Bar Clamp	78" / 1980mm	0734442034568	-	1	92.43	110.92	
HOLDING PRESSURE	TL1366	48" Lengthening Bar (1220mm)	-	0734442034681	-	1	56.53	67.84	
	T136D	Tailslide with Peg & Chain	-	0734442046561	-	1	51.32	61.58	

SASH CLAMPS 135 SERIES AND SPARE PARTS

These cut heavy-duty clamps have a bar section of 32mm x 6mm (1-1/4" x 1/4"). The slide and head are guaranteed unbreakable.

	ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
	T1352	Sash Clamp	24" / 610mm	0734442033363	- PAGN	РАБК 1	3.7 TTEINI 47.80	57.36	
	T1353	Sash Clamp	30" / 760mm	0734442033486	-	1	49.68	59.62	
	T1354	Sash Clamp	36" / 915mm	0734442033608	-	1	52.37	62.84	
-500 KG	T1355	Sash Clamp	42" / 1070mm	0734442033721	-	1	55.72	66.86	
	T1356	Sash Clamp	48" / 1220mm	0734442033844	-	1	56.89	68.27	R
HOLDING PRESSURE	T1357	Sash Clamp	54" / 1370mm	0734442033851	-	1	58.20	69.84	<u> </u>
	T1359	Sash Clamp	66" / 1980mm	0734442033875	-	1	59.52	71.42	
	TL1354	Sash Clamp, 36" Lengthening Bar (915mm)	-	0734442033967	-	1	38.40	46.08	
	T135D	Tailslide with Peg & Chain	-	0734442045366	-	1	31.64	37.97	
	T135E	Peg & Chain	-	0734442045960	-	1	11.74	14.09	

CLAMP HEADS

Low cost alternative to full size bar clamps, the grey cast iron head and slide with steel mainscrew can be fitted to a wooden batten 25mm (1") thick by 38mm (1-1/2") wide and any length.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
TM130	Clamp Head, 1" x 1-1/2" / 25 x 38mm	0734442348078	-	6	24.46	29.35	RR

MITRE CUTTING CORNER CLAMPS

Accurate mitre clamping is provided by IRWIN[®] Record[®] Corner Clamps. The clamps have two countersunk holes for fixing to a wooden block, which can then be secured between the jaws of a bench vice. Thanks to the precision machined clamping surfaces and open design, these clamps are straight forward to operate and provide easy access for glueing and nailing.



FLOORING CLAMP

Designed to close up floor boards prior to nailing, this compact and robust clamp has two spring loaded cams which straddle the joist, holding the clamp firmly in position. Turning the handle then moves the shoe forward, pushing the floorboard into position. For standard 75mm (3") joists.



ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
TMFC153	Unbreakable S.G. Iron Flooring Clamp 75mm	3" / 75mm	0734442034926	6	1	238.91	286.69	RR

G-CLAMPS

IRWIN® Record® G-Clamps have an I-Braced design. They feature an adjustable steel swivel shoe to help clamp uneven surfaces and operation is fast and smooth due to the twin-start Acme cold rolled thread.

HEAVY-DUTY G-CLAMPS 121 SERIES THE STRONGEST G-CLAMP

SWIVEL SHOE

HEAVY-DUTY G-CLAMPS 121 SERIES

IRWIN[®] Record[®] Heavy-Duty G-Clamps are recommended particularly for metalworking and fabrication work where a very high clamping force is demanded.



TWIN-START ACME COLD ROLLED THREAD

LP Ex VAT £ / ITEM

38.07

55.03

73.45

93.34

129.76

179.24

51.24

1. DROP-FORGED STEEL FRAME For strength and durability. Recommended for

heavy-duty metal and fabrication work 2. SWIVEL SHOE

> MASTER PACK SHELF Pack

> > 4

1

1

1

4

24

24

12

12

6

6

40

Helps clamping on uneven surfaces

0734442031802

0734442031925

0734442032045

0734442032168

0734442032281

0734442032403

0734442030843

3. TWIN-START ACME COLD ROLLED THREAD For faster and smoother operation

DROP-FORGED STEEL FRAME

FUSED

STEEL

HANDLE

4. FUSED STEEL HANDLE

Will bend before the clamp can be overstressed

RRP Inc VAT £ / ITEM	DISC CODE	
45.68		
66.04		
88.14		
112.01	2	
155.71		
215.09		T1218
61.49		

MEDIUM-DUTY G-CLAMPS 119 SERIES

DESCRIPTION

Heavy-Duty G-Clamp

Heavy-Duty G-Clamp

Heavy-Duty G-Clamp

Heavy-Duty G-Clamp

Heavy-Duty G-Clamp

Heavy-Duty G-Clamp

Deep Throat G-Clamp

ITEM NO

T1213

T1214

T1216

T1218

T12110

T12112

T1224

IRWIN® Record® medium-duty clamps have a thin frame for getting into tight corners and confined spaces, yet are very strong and rigid.

PROOF LOAD

2700 ka

3200 kg

4000 kg

5770 kg

6200 kg

6800 kg

EAN

ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T1192	Medium-Duty G-Clamp	2" / 50mm	0734442030485	-	6	6.05	7.26	
T1193	Medium-Duty G-Clamp	3" / 75mm	0734442030720	-	6	8.20	9.84	RR
T1194	Medium-Duty G-Clamp	4" / 100mm	0734442000600	-	6	11.45	13.74	R
T1196	Medium-Duty G-Clamp	6" / 150mm	0734442041337	-	6	12.91	15.49	

CLAMP CAPACITY

3" / 75mm

4" /100mm

6" / 150mm

8" / 200mm

10" / 250mm

12" / 300mm

4" / 100mm



GENERAL PURPOSE G-CLAMPS 120 SERIES

Ideal for metal and woodworking applications, the IRWIN® Record® 120 is the most popular and widely used of G-Clamps.

ITEM NO.	DESCRIPTION	CLAMP Capacity	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC	
T1203	General Purpose G-Clamp	3" / 75mm	0734442031086	72	4	20.16	24.19		
T1204	General Purpose G-Clamp	4" /100mm	0734442031208	72	4	20.71	24.85		
T1206	General Purpose G-Clamp	6" / 150mm	0734442031321	60	4	29.64	35.57	RR	
T1208	General Purpose G-Clamp	8" / 200mm	0734442031444	24	1	46.16	55.39	~	
T12010	General Purpose G-Clamp	10" / 250mm	0734442031567	24	1	71.36	85.63		
T12012	General Purpose G-Clamp	12" / 300mm	0734442031680	24	1	100.23	120.28		



Workholding







VICES AND ACCESSORIES

IRWIN® Record® Vices have become the benchmark by which all other vices are measured. Design, choice of materials and manufacturing disciplines each set very high standards which, for the end user, translate into safety, reliability and excellent value.

ENGINEERS' VICE - LIFETIME VICE RANGE

FUSED STEEL HANDLE

FULLY

MACHINED

ENGINEERS' AND FITTERS' VICES

Designed for heavy-duty work, these vices are made from S.G. Ductile Iron with an integrated anvil for shaping and beating, together with a quick-release mechanism for rapid slide adjustment. The reinforced body, slide and large diameter main screw contribute to the working strength and resilience, and the vices withstand the most demanding work. Fitters' vices are similar in design to Engineers' however are made of close grained gray iron instead of S.G. Ductile Iron. They also have a full line of replacement parts available.





INTEGRATED ANVIL SAFETY **STOP** UNBREAKABLE 10000 S.G. IRON NUT S.G. DUCTILE **QUICK-RELEASE** IRON MECHANISM 1. S.G. DUCTILE IRON 5. **OUICK-RELEASE MECHANISM** Material with high-impact resistance guarantees Disengages the main screw, allowing rapid strength and long life (Engineers' vices only) movement of the slide 2. SAFETY STOP 6. **UNBREAKABLE S.G. IRON NUT** Prevents the slide from being separated from the body Can be replaced when worn **3. FULLY MACHINED** 7. INTEGRATED ANVIL On all load-bearing surfaces for smooth and trouble-free For efficient striking of workpieces when operation required **4. FUSED STEEL HANDLE** Will bend before the vice can be overstressed 112

MASTER PACK SHELF RRP Inc VAT £ / ITEM ITEM NO. DESCRIPTION LP Ex VAT £ / ITEM DISC EAN T8434 Engineers Vice 4-1/2" / 115mm** 0734442019442 42 646.59 775.91 SPARE T36 Engineers Vice 6" / 150mm** (Irregular Shape) 0734442019206 1,113.50 1,336.20 18 PARTS ALSO 112 Engineers Vice 6" / 150mm** 0734442019565 22 1 1.040.25 1.248.30 AVAILABLE 114ZR Engineers Vice 8" / 205mm** 0734442019688 22 1,434.91 1,721.89 1 23ZR Fitters Vice 4-1/2" / 115mm 0734442001089 28 480.24 576.29 SEE PAGE 62 Fitters Vice 6" / 150mm 0734442001201 T25 22 636.66 763.99 1

3.6. Ductile Iron is strong and flexible with similar characteristics to steel and is virtually unbreakable. Heavy duty vices manufactured from this material are designed to take much more punishing workloads than normal vices.

T36



T25



Record

QUICK-ADJUSTING VICE GENERAL PURPOSE / MEDIUM-DUTY





	ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
2	1978271	Quick-Adjusting Vice 4" / 100mm	5706919782710	1	1	120.95	145.14	H
	1978272	Quick-Adjusting Vice 5" / 125mm	5706919782727	1	1	187.78	225.34	<u> </u>

60

SAFETY

STOP

MECHANICS' VICE - HEAVY-DUTY RANGE

HARDENED Steel Jaws

FUSED STEEL Handle

IRWIN[®] RECORD[®] MECHANICS' VICE

Rigid and robust, the body and sliding jaw are cast from close grained grey iron which is machined on all friction surfaces for a smooth, reliable action.

The jaws, handle and main screw are steel, the latter having a two-start rolled acme thread to speed the jaws from fully closed to fully open with a minimum of winding. The Mechanics' vice is the most commonly used vice in the IRWIN[®] Record[®] range. A full line of replacement parts are available.



TWIN-START ACME COLD Rolled Thread CLOSE GRAINED GREY IRON BODY & SLIDING JAW

UNBREAKABLE

S.G. IRON NUT

1. CLOSE GRAINED GREY IRON BODY & SLIDING JAW

Cast then machined on all friction surfaces for a smooth, reliable action

- 2. SAFETY STOP Prevents the slide from
- Prevents the slide from being separated from the body **3. HARDENED STEEL JAWS** Extend the life of the jaws and are replaceable
- 4. UNBREAKABLE S.G. IRON NUT Can be replaced when worn
- 5. FUSED STEEL HANDLE Will bend before the vice can be overstressed
- 6. TWIN-START ACME COLD ROLLED THREAD For faster and smoother operation

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
1ZR	No 1, Mechanics' Vice 3" / 75mm	0734442000129	144	1	62.11	74.53	R
3	No 3, Mechanics' Vice 4" / 100mm	0734442000488	60	1	120.80	144.96	
4ZR	No 4, Mechanics' Vice 4-1/2" / 115mm	0734442000501	40	1	211.94	254.33	
5	No 5, Mechanics' Vice 5" / 125mm	0734442000723	40	1	245.49	294.59	R
6	No 6, Mechanics' Vice 6" / 150mm	0734442000846	32	1	365.22	438.26	
8ZR	No 8, Mechanics' Vice 8" / 205mm	0734442000969	24	1	651.92	782.30	

WORKSHOP VICE - MEDIUM DUTY

Strong and durable, the body and sliding jaw are cast from close-grained grey iron which is machined on all friction surfaces for a smooth reliable action. The jaws, handle and main screw are steel, the latter having a two-start rolled acme thread to speed the jaws from fully closed to fully open with a minimum of winding. This compact bench vice with anvil is specifically designed for medium-duty workshop applications for both the professional craftsman and the DIY enthusiast who expect a compact vice with superior clamping force, safety features and excellent finish.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
10507771	Workshop Vice with Anvil, 3-1/8" / 80mm	5706915077711	1	1	42.37	50.84	
T41211000	Workshop Vice with Anvil, 1 TON, 4" / 100mm	0734442000204	105	1	54.77	65.72	
T3TON3VS	Workshop Vice with Anvil, Swivel Base, 4" / 100mm	0734442000310	60	1	92.95	111.54	(H
4935505	Workshop Multi-Vice, with Anvil, Swivel Base, 5" / 125mm	0038548989990	40	1	158.06	189.67	R ()
T6TON6VS	Workshop Vice with Anvil, Swivel Base, 6" / 150mm	0734442000860	40	1	197.57	237.08	
8ZR	No 8, Mechanics' Vice 8" / 205mm	0734442000969	24	1	651.92	782.30	

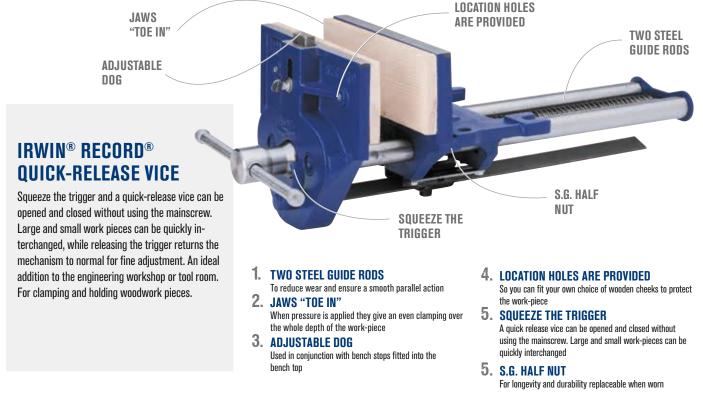






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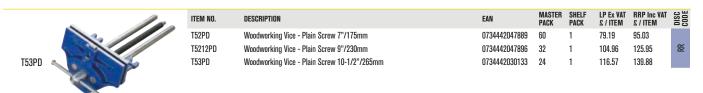
PROFESSIONAL QUICK-RELEASE WOODWORKING VICE



ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
T52ED	Woodworking Vice - Quick-Release 7"/175mm	0734442030249	60	1	166.33	199.60	
T5212ED	Woodworking Vice - Quick-Release 9"/230mm	0734442030362	32	1	231.03	277.24	R
T53ED	Woodworking Vice - Quick-Release 10-1/2"/265mm	0734442030010	24	1	246.43	295.72	

PLAIN SCREW VICE

Manufactured in three capacities, these full size workshop vices are designed for bench mounting. The cast grey iron body and front plate are precision machined to house two solid steel guide rods giving the vice a smooth, true parallel action free of side or cross movement.



WOODCRAFT VICE

Lightweight vice for the young woodworker, or home handyman. Provides a robust product suitable for the professional who needs a compact vice for smaller work. Designed to be fitted under the work bench, in the normal way, so that the jaws are flush with the bench top. TV150B includes table clamp.

	ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
	TV149B	Woodcraft Vice 6"/150mm	0734442029656	-	1	31.99	38.39	
TV150B	TV150B	Woodcraft Vice with Table Clamp 6"/150mm	0734442029779	-	1	33.87	40.64	R
	TV175B	Woodcraft Vice 7"/175mm	0734442029885	-	1	37.62	45.14	

TABLE VICE

This is an ideal portable vice for the amateur and model maker. The built-in clamp allows it to be easily and quickly attached to a bench, table or work surface. Pipe grips are incorporated below the parallel jaws. A useful anvil is also included on the rear of the body.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
TV75B	Table Vice 3" / 75mm	0734442001690	-	1	28.85	34.62	R

DRILL PRESS VICE

Quality and precision are the hallmarks of the IRWIN® Record® Drill Press Vice, an ideal addition to the engineering workshop or tool room. Designed for use with drill presses and pillar drills.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T414	Drill Press Vice 4" / 100mm	0734442001560	-	1	161.02	193.22	R

SWIVEL BASES

360 degree swivel bases are used to rotate and lock the vice at the most convenient angle.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T1SB	Swivel Base, (No. 1 Vice)	0734442002888	-	1	61.11	73.33	
T3SB	Swivel Base, (No. 3 Vice)	0734442003007	-	1	96.10	115.32	
T4SB	Swivel Base, (No. 4 & 5 Vice)	0734442003120	-	1	96.10	115.32	~
T6SB	Swivel Base, (No. 6, 8, 25 & 36 Vices)	0734442003366	-	1	135.03	162.04	Ľ.
T843423SB	Swivel Base, (No. T8434 & 23ZR Vices)	0734442019459	-	1	113.10	135.72	
10507772	Swivel Base, (No. 10507771)	5706915077728	-	1	13.04	15.65	

FIBRE GRIPS

Designed for holding & protecting workpieces of copper, aluminium, brass and similar soft metals.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack		RRP Inc VAT £ / ITEM	DISC
FG3	Fibre Grips 3" / 75mm	0734442001928	60	6	13.20	15.84	
FG4	Fibre Grips 4" / 100mm	0734442002161	60	6	18.72	22.46	
FG412	Fibre Grips 4-1/2" / 115mm	0734442002406	60	6	20.12	24.14	R
FG5	Fibre Grips 5" / 125mm	0734442002529	60	6	21.77	26.12	
FG6	Fibre Grips 6" / 150mm	0734442002765	60	6	23.71	28.45	

CHAIN PIPE VICES

The chain pipe vice generates a powerful grip due to it's sturdy construction. The drop-forged, heat-treated steel jaws and high-tensile steel chain are mounted on a body cast from ductile iron that is guaranteed unbreakable. The flexible chain means the vice is compact and easy to store when not in use.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T181C	Chain Pipe Vice 1/8" - 2" / 3 - 50mm	0734442143161	-	1	122.46	146.95	
T182C	Chain Pipe Vice 1/4" - 4" / 6 - 100mm	0734442143284	-	1	271.45	325.74	~
T183C	Chain Pipe Vice 1/2" - 8" / 12 - 200mm	0734442143406	-	1	459.30	551.16	

HINGED PIPE VICES

The hinged pipe vice frame and base are cast from high-impact resistant S.G. ductile iron guaranteeing strength. The design is ideal for fast, repetitive work.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T92C	Hinged Pipe Vice 1/8" - 2" / 3 - 50mm	0734442143529	-	1	184.00	220.80	
T9212C	Hinged Pipe Vice 1/8" - 2-1/2" / 3 - 60mm	0734442143642	-	1	240.40	288.48	~
T9312C	Hinged Pipe Vice 1/8" - 3-1/2" / 3 - 90mm	0734442143765	-	1	357.21	428.65	~
T96	Hinged Pipe Vice 1/8" - 6" / 3 - 150mm	0734442143888	-	1	858.08	1,029.70	

TRIPOD STAND

The durable fabricated steel frame, topped by a strong heavy-gauge mounting plate, is drilled to accept our range of chain and hinged pipe vices.

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
TS10	Tripod Stand for Hinged Pipe Vice & Chain Pipe Vice (T182C, T92C, T9212C)	0734442142560	-	1	282.71	339.25	8



T414





T182C

T93120







Record.

WORKHOLDING - SPARE PARTS

T23 - T25 FITTERS' / T36 - T8434 ENGINEERS' / T112 - T114 HD VICES

MELT

р	ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
P	T23C	Mainscrew with Handle (C), Nut (L), Nut Guide (M), & Screws (N)	0734442010920	-	1	176.17	211.40	
	T25C	Mainscrew with Handle (C), Nut (L), Nut Guide (M), & Screws (N)	0734442012603	-	1	230.62	276.74	
	T112C	Mainscrew with Handle (C), Nut (L), Nut Guide (M), & Screws (N)	0734442025207	-	1	246.62	295.94	
P P	T114C	Mainscrew with Handle (C), Nut (L), Nut Guide (M), & Screws (N)	0734442025924	-	1	312.75	375.30	
	T36C	Mainscrew with Handle (C), Nut (L), Nut Guide (M), & Screws (N)	0734442021841	-	1	213.97	256.76	
	84C	Mainscrew with Handle (C), Nut (L), Nut Guide (M), & Screws (N)	0734442023647	-	1	252.56	303.07	
LAR C	T23DK	Trigger Complete	0734442011408	-	1	68.01	81.61	
	T25DK	Trigger Complete	0734442012962	-	1	81.32	97.58	
C F K	T112DK	Trigger Complete	0734442025801	-	1	82.46	98.95	
	T114DK	Trigger Complete	0734442026402	-	1	125.30	150.36	
	T36DK	Trigger Complete	0734442022329	-	1	79.37	95.24	
H § — N	T84DK	Trigger Complete	0734442024002	-	1	88.20	105.84	IR (HT)
	T23L	Half Nut (L), Guide (M) & Screws (N)	0734442011163	-	1	49.38	59.26	IR (
	T25L	Half Nut (L), Guide (M) & Screws (N)	0734442012849	-	1	54.95	65.94	
	T112L	Half Nut (L), Guide (M) & Screws (N)	0734442025443	-	1	52.63	63.16	
	T114L	Half Nut (L), Guide (M) & Screws (N)	0734442026167	-	1	88.56	106.27	
	T36L	Half Nut (L), Guide (M) & Screws (N)	0734442022084	-	1	57.78	69.34	
	T84L	Half Nut (L), Guide (M) & Screws (N)	0734442022688	-	1	47.84	57.41	
	T230	Jaw Plates (pair) with Screws (P)	0734442011286	-	1	45.72	54.86	
	T250	Jaw Plates (pair) with Screws (P)	0734442011521	-	1	56.72	68.06	
	T1120	Jaw Plates (pair) with Screws (P)	0734442025566	-	1	70.72	84.86	
	T1140	Jaw Plates (pair) with Screws (P)	0734442026280	-	1	128.26	153.91	
	T360	Jaw Plates (pair) with Screws (P)	0734442022206	-	1	61.69	74.03	
	T840	Jaw Plates (pair) with Screws (P)	0734442023883	-	1	69.38	83.26	

SPARE PARTS FOR NO.1 - NO. 8 MECHANICS' VICES

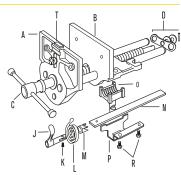
E E	ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
D	T1C	Mainscrew with Handle, Nut, Pin, Spring Washer & Pin (C) & (F)	0734442004561	-	1	56.62	67.94	
	T3C	Mainscrew with Handle, Nut, Pin, Spring Washer & Pin (C) & (F)	0734442006121	-	1	85.93	103.12	
	T4C	Mainscrew with Handle, Nut, Pin, Spring Washer & Pin (C) & (F)	0734442006961	-	1	131.13	157.36	
	T5C	Mainscrew with Handle, Nut, Pin, Spring Washer & Pin (C) & (F)	0734442007807	-	1	150.49	180.59	
	T6C	Mainscrew with Handle, Nut, Pin, Spring Washer & Pin (C) & (F)	0734442008521	-	1	154.28	185.14	
	T8C	Mainscrew with Handle, Nut, Pin, Spring Washer & Pin (C) & (F)	0734442009009	-	1	167.34	200.81	(HT)
	T1D	Pair of Jaw Plates with Screws	0734442004684	-	1	13.49	16.19	IR (
	T3D	Pair of Jaw Plates with Screws	0734442006244	-	1	20.60	24.72	
\diamond	T4D	Pair of Jaw Plates with Screws	0734442007081	-	1	36.73	44.08	
	T5D	Pair of Jaw Plates with Screws	0734442007920	-	1	37.01	44.41	
	T6D	Pair of Jaw Plates with Screws	0734442008644	-	1	52.06	62.47	
	T8D	Pair of Jaw Plates with Screws	0734442009481	-	1	85.49	102.59	

SPARE PARTS FOR T400300 PIPE VICE

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T661053	50mm Hinged Pipe Vice for Stand Benders	0686182000788	-	1	£53.82	£64.58	щĘ

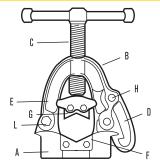
SPARE PARTS FOR T52 - T53 QUICK-RELEASE VICES

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T5212EDC	Main Screw with Handle & Washers (E), Pin (F), Nut (O)	0734442038764	-	1	170.89	205.07	
T52EDD	End Bracket with End Washers & Pin (F)	0734442037682	-	1	19.93	23.92	
T5212EDD	End Bracket with End Washers & Pin (F), also fits T53ED	0734442038887	-	1	23.40	28.08	
T52EDJN	Trigger Complete	0734442038405	-	1	34.19	41.03	
T5212EDJN	Trigger Complete (also fits T53ED)	0734442039488	-	1	36.96	44.35	(HT)
T52EDL	Trigger Spring & Nut (fits all sizes)	0734442038047	-	1	16.12	19.34	Ш Ш
T52ED0	Nut with Nut Guide & Screws	0734442038160	-	1	26.50	31.80	
T5212ED0	Nut with Nut Guide & Screws (also fits T53ED)	0734442039242	-	1	43.41	52.09	
T52EDT	Front Dog with Screws & Washers (fits all sizes)	0734442040927	-	1	16.12	19.34	



SPARE PARTS FOR T92C - T93-1/2C & T96 HINGED PIPE VICES

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
T92CC	Main Screw with Handle	0734442160564	-	1	59.34	71.21	
T92CE	Jaw Clamp (Per Pair)	0734442160809	-	1	23.71	28.45	
T9312CE	Jaw Clamp (Per Pair)	0734442166320	-	1	46.00	55.20	
T92CF	Lower Jaws (Pair) with Bolts & Nuts	0734442160922	-	1	70.49	84.59	
T9312CF	Lower Jaws (Pair) with Bolts & Nuts	0734442165484	-	1	98.67	118.40	R (HT)
T96F	Lower Jaws (Pair) with Bolts & Nuts	0734442168720	-	1	180.37	216.44	-
T92CG	Upper Jaws with Bolts & Nuts	0734442162247	-	1	38.91	46.69	
T9312CG	Upper Jaws with Bolts & Nuts	0734442165606	-	1	53.79	64.55	
T96G	Upper Jaws with Bolts & Nuts	0734442168843	-	1	94.31	113.17	



SPARE PARTS FOR T181C, T182C, T183C CHAIN PATTERN VICES

ITEM NO.	DESCRIPTION	EAN	MASTER Pack	SHELF Pack	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC
T183CA	Base	0734442157328	-	1	217.52	261.02	
T182CB	Jaw Unit with Bolt	0734442156963	-	1	153.53	184.24	
T183CB	Jaw Unit with Bolt	0734442157441	-	1	284.34	341.21	(HT)
T182CC	Chain with Screw	0734442157083	-	1	93.93	112.72	R (
T183CC	Chain with Screw	0734442159124	-	1	275.99	331.19	
T183CD	Handle with Nut	0734442157564	-	1	154.00	184.80	

